

# SHP Cylinder Heads



Dart's SHP cylinder heads provide an affordable option to those looking for the light weight of an aluminum head for use in a street performance engine. The SHP is cast from industry standard A356-T6 aluminum and designed to work with most off the shelf components, so you won't need to worry about acquiring costly custom components.

- A356-T6 aluminum alloy
- Bolt on compatibility: Standard valve angle and spacing are retained to allow use of off the shelf pistons and valve train components
- Multi-angle intake seats and radiused exhaust seats dramatically increase air/fuel flow
- Hardened exhaust seats are compatible with unleaded gasoline
- Manganese bronze valve guides extend cylinder head life
- Machined for 1.250 or 1.437 diameter valve springs, assemblies available
- Straight spark plug configuration

Part Number	Material	Intake Port	Combustion Chamber	Int./Exh. Valves	Valve Springs
127111	Aluminum	180cc	64cc	2.02/1.60 VJ	Bare
127121	Aluminum	180cc	64cc	2.02/1.60	1.250S
127122	Aluminum	180cc	64cc	2.02/1.60	1.437D
127211	Aluminum	180cc	72cc	2.02/1.60	Bare
127221	Aluminum	180cc	72cc	2.02/1.60	1.250S
127222	Aluminum	180cc	72cc	2.02/1.60	1.437D
127311	Aluminum	200cc	64cc	2.02/1.60 VJ	Bare
127322	Aluminum	200cc	64cc	2.02/1.60	1.437D
127411	Aluminum	200cc	72cc	2.02/1.60 VJ	Bare
127422	Aluminum	200cc	72cc	2.02/1.60	1.437D



Dart Machinery  
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